

WFA 200 CNC

HORIZONTAL BORING MACHINE



BASIC TECHNICAL SPECIFICATIONS

| Power of main drive: | 81 kW |
|---------------------------|--------|
| Diameter of boring quill: | 200 mm |



The WFA 200 CNC Horizontal Boring Machine, thanks to the application of innovative mechanical solutions and the advanced CNC system provides productive and precise rough and finish machining of complex-shaped large size workpieces.

A wide variety of additional equipment enables further expansion of machine capabilities and productivity.

MAIN FEATURES

- Machine design based on extremely rigid base and column made as high grade, heavily ribbed, box-type iron castings providing high geometrical stability and excellent vibration damping.
- High accuracies, repeatability and outstanding surface finish while keeping high availability and reliability.



TECHNICAL SPECIFICATIONS

| MODEL | | WFA 200 CNC |
|--|--------|-------------|
| Working envelope | | |
| Travel of column along base (X axis) | mm | 5,000 |
| Travel of headstock (Y axis) | mm | 5,000 |
| Spindle stroke (W axis) | mm | 1,400 |
| Ram stroke (X axis) | mm | 1,200 |
| Headstock | | |
| Diameter of boring spindle | mm | 280 |
| Diameter of milling spindle disc | mm | 335 |
| Diameter of boring quill | mm | 200 |
| Spindle taper | | ISO 60 |
| Diameter of milling spindle | mm | 280 |
| Range of continuously variable rotation rates of main drive | rpm | 2 to 1,250 |
| Number of ranges of main drive rotation rates | | 3 |
| Ram cross-section | mm | 500 × 550 |
| Power of main drive motor | kW | 81 |
| Maximum torque on spindle | Nm | 11,900 |
| Feed rates | | |
| Range of continuously variable feed rates of X, Y and Z axes | mm/min | 2 to 6,000 |
| Ram cross-section | mm | |
| Machine tool overall dimensions | | |
| Length | mm | 10,000 |
| Width | mm | 4,400 |
| Height | mm | 8,900 |

Some of the above data can be altered to meet the customer requirements. Above data is subject to changes due to product development, without prior notice.

